# Donaldson.

# DURA-LIFE™ POLYESTER BAG FILTERS

BAG FILTER MEDIA FOR BAGHOUSE DUST COLLECTORS

# DURA-LIFE™- A BREAKTHROUGH FOR BAG USERS

Polyester bag media has historically been produced with a needling process that creates large pores where dust can embed into the fabric, inhibiting cleaning and reducing bag life. Dura-Life™ bag media is engineered with a unique hydroentanglement process that uses water to blend the fibers, resulting in:

- More uniform material with smaller pore size
- Better surface loading of dust that prevents penetration deep into the media
- Improved pulse cleaning and lower operating pressure drop
- Bags with longer life and greater value

# **GET CLEANER AIR**

 Proprietary Dura-Life<sup>™</sup> polyester filter media engineered with a unique hydroentanglement process provides the best combination of filtration efficiency, airflow, and durability

#### LONGER FILTER LIFE

- Two to three times longer bag life than conventional polyester when changing bags due to pressure drop
- Better surface loading of dust to prevent penetration deep into media



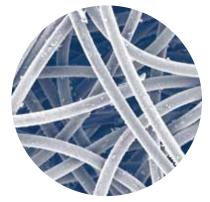
#### PREMIUM PERFORMANCE

- Heat-seam construction results in a seam with increased dependability and efficiency
- Available in a wide variety of top and bottom configurations and lengths
- Options include ground wires, abrasion cuffs and expansion rings.

#### **APPLICATIONS**

 General purpose applications including those requiring improved dust cake release

Available as replacement for many popular brands of baghouse collectors.



**Dura-Life**<sup>™</sup> **Bag-Clean Air Side** (300x)



Polyester Bag-Clean Air Side (300x)

# **MEDIA SPECIFICATIONS**

Bag Technology:	Proprietary hydroentangled polyester felt
Substrate:	Dura-Life™ polyester
Fabric Weight:	10.5 oz/yd² (339.0-355.9 g/m²)
Thickness	0.058-0.068 inches (1.5-1.7 mm)
Air Permeability (cfm @ 0.5 "wg)	35-40

MEDIA COMPATIBILITY DATA	
Maximum Operating Temperature	275°F, 135°C
Maximum Surge Temperature	300°F, 149°C
Abrasion Resistance	Good
Alkali Resistance	Fair
Chemical Resistance***	Fair
Subject to Hydrolysis**	Yes

# **CONFIGURATIONS**

	Filtration Area		Outer Diameter		Length*		Flat Width	
Collector Models	ft <sup>2</sup>	m²	in	mm	in	mm	in	mm
Dalamatic® Cased – x/x/10	10.8	1.0			40	1016	19.5	495.3
Dalamatic Cased – x/x/15	16.1	1.5			59	1499	19.5	495.3
Dalamatic Insertable – 4/7 - 21/7	7.5	0.7			28	711	19.5	495.3
Dalamatic Insertable – 5/12 - 50/12	13.5	1.25			49	1245	19.5	495.3
Dalamatic Insertable – 6/10 - 30/10	10.8	1.0			40	1016	19.5	495.3
Dalamatic Insertable – 9/15 - 60/15	16.1	1.5			59	1499	19.5	495.3
Dalamatic Unit – DU 7, 14	7.5	0.7			28	711	19.5	495.3
Dalamatic Unit – DU 10, 20	10.8	1.0			40	1016	19.5	495.3
Dalamatic Unit – DU 30-D225	16.1	1.5			59	1499	19.5	495.3
HP Baghouse – HPH, HPT, HPW	10.2	1.0	3 x 6.6	76.2 x 167.64	99	2515	7.26	184.4
HPB Baghouse	7.1 9.4 11.8	0.7 0.9 1.1	4.5 4.5 4.5	114.30 114.30 114.30	73 97 121	1854 2464 3073	7.07 7.07 7.07	179.6 179.6 179.6
MB Baghouse – MBT, MBW	8.0 9.6 12.8 16.0 19.2	0.7 0.9 1.2 1.5 1.8	6.14 6.14 6.14 6.14	155.96 155.96 155.96 155.96 155.96	60 72 96 120 144	1524 1829 2348 3048 3658	9.64 9.64 9.64 9.64 9.64	244.9 244.9 244.9 244.9 244.9
PJ & PJD Baghouse – PJ, PJD	7.6 10.1 12.7 15.2	0.7 1.0 1.2 1.4	4.85 4.85 4.85 4.85	123.19 123.19 123.19 123.19	77 101 125 149	1956 2565 3175 3785	7.62 7.62 7.62 7.62	193.6 193.6 193.6 193.6
RF Baghouse	7.6 10.1 12.7 15.2	0.7 1.0 1.2 1.4	3 x 6.6 3 x 6.6 3 x 6.6 3 x 6.6	76.2 x 167.64 76.2 x 167.64 76.2 x 167.64 76.2 x 167.64	75 99 123 147	1905 2615 3124 3734	7.26 7.26 7.26 7.26	184.4 184.4 184.4 184.4
RJ Baghouse	7.2 10.3 12.9 15.8 18.7 21.6 24.4 30.2 35.9	0.7 1.0 1.2 1.5 1.7 2.0 2.3 2.8 3.3	14.8 x 3.4 14.8 x 3.4	375.9 x 86.4 375.9 x 86.4	30 43 54 66 78 90 102 126 150	762 1092 1372 1676 1981 2286 2591 3200 3810	16.87 16.87 16.87 16.87 16.87 16.87 16.87 16.87	428.5 428.5 428.5 428.5 428.5 428.5 428.5 428.5 428.5

# **BAG CLEANING AND DISPOSAL**

For environmental compliance, it is highly recommended to consult federal, state and local environmental protection guidelines to determine the impact of washing or disposing of dirty bags. Many industry dusts are hazardous to our environment and are regulated by air quality standards and by national and local water standards during disposal.

- \* Rounded to the nearest inch (mm)
- \*\* Environmental conditions involving combinations of high temperature, corrosive material and moisture can reduce media strength. Reduction in media strength may compromise bag integrity and performance.
- \*\*\* A combination of chemicals may alter fiber resistance to the specified performance level. Chemical attack may compromise bag integrity and performance.

Significantly improve the performance of your collector with genuine Donaldson Torit replacement filters and parts. **Call Donaldson Torit today 800-365-1331.** 



Tel 800-365-1331 (USA)
Tel 800-343-3639 (within Mexico)

donaldsontorit@donaldson.com donaldsontorit.com

Donaldson Company, Inc. Torit P.O. Box 1299 Minneapolis, MN 55440-1299 U.S.A.

#### **EXACTLY WHAT YOU NEED.™**

Dura-Life Polyester Bag Filters (11/12)
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